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	CENTRAL INTELLIGENCE AGENCY	REPORT	50X1			
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			5			
1.	Location: Rear Payshino (37032 m/55049 R					
2 .	Plant Installations:	i) .				
~ 0						
	See .nnex 1. (Figures in brackets refer to items in .nnex 1)	the correspond	ing			
	a. Rechanical workshop (1). Machining of in the production shops of the plant.	ndividual part	3 used			
	Idenibrout:					
	Three milling machines, one small and one large planing machine, one gear cutter, one gear slotter, one slotter, 13 large lathes, some dismantled in ragdeburg, some of Joviet origin, about 13 medium-sized and 8 small lathes, three small automatic machines, one medium-sized horizontal boring machine, one small vertical grinding machine, two medium-sized cylindrical grinding machines, one c-aterloss cylindrical grinding machine, one shallow grinding machine, one special cylinder block grinding machine, one cold saw.					
	exchange pieces for the machine tools.	neck the produc	ction or 50X1-HUM			
	b. Forge and tinsmith's workshop (2).					
	Machinery: Two forges, one air hammer, one tion shearing machine, two electric welding shears, one flanging and folding machine, one shear.	sets, two speci	a)			
	The spare parts used for the machine tools we	ore machined he	re but 50X1-HUM			
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	letter of 16 October 1979	e In Class.	7			
	Archivist of the United States	17				
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other individual parts required for technical airfield installations at airfields were also manufactured. Minety percent of the workers employed here were Prs. 50X1-HUM c. Light metal foundry (3). Equipment: One oil and one electric smelting Turnace with a capacity or 300 kg each. Une formery (sic; foundry?) Production of light-metal castings. 50X1-HUM d. Electric workshop (4). only Soviet Air Force soldiers were employed in this shop. Armature Mindings were also produced there. A test stond for migh-frequency tubes was also seen. Radio sets and direction finder equipment were repaired in this department. e. Assembly hall (5). Machinery: Two boring machines and several work benches. Direction finder and radio sets were installed and dismantled here. f. Boiler house (5a), in a basement under the carpentry. Two coal-burning flue boilers. C. Small boiler house (8a), built in 1947 and equipped with one small coal-burning boiler. h. Turbo-engine test stand (10). Assembly of test stands for turbo-engines and for turbine drive motors were assembled in this department. Technical deficiencies found during the testing of the test stands were repaired in a shall mechanical workshop attached to the department. 50X1-HUM . The stationary test stand, a duplicate of a werman type test stand (BMWI, was built in the plant. The test stand was built of U-beams and equipped with a horizontal suspension device fitted with an instrument for the neasuring of the reaction pressure. It was operated from a separate switch desk. The exhaust gases were diverted by mobile pipes having a cross section of one square meter. The test stand for turbine drive motors was also built in the plant after the German pattern. Some blueprints of dismontled German test stands were seen on the occasion of the assembly of the test stands. They were copied in the plant. those test stends were allegedly districted in muringla.

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The construction of the test stands for jot engines was begun in

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October 1947.

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- 4. plant designation: TeARB Plant 40 182.
- 5. ork force:

Management: .. ir jorce Lt Col Chutov.

The hundred Soviet Mir Force soldiers, two hundred civilian workers; one 8-to 10-hour shift.

- 6. Production:
 - a. Test stands for turbo-jet engines, five per month.
 - b. Conveying carriages for jet engines, 15 per month, mobile assembly jigs for the exchange of aircraft engines, 10 to 12 per month.
 - c. General overhauling of radio DF-trucks with their equipment.

The Dr-trucks were fitted with a rigid antenna covered with a tarpaulin (see Annex 2); the radio trucks had a simple antenna rod which could be extended up to 10 meters. Nothing was known on the performance of the radio and Dr-trucks. It was believed that these vehicles had an output of about 100 kw. Eight of these two vehicle types were thoroughly overhauled every month in workshop item (5). The Soviet radio and Dr trucks were copied after German models since they were so similar to them. The vehicles were powered by ZIS motors.

- d. In workshops item (1) and (2) of Annex 1 the individual parts needed for the test stands and for the mobile assembly rigs as well as the jet engine conveying carriages were many factured.
- e. The production of test stands for PMM jet engines, of mobile cranes and special conveying carriages for aircraft engines as used on improvised landing fields and the repair of radio trucks, started in October 1947.
- f. Up to October 1947 almost exclusively repair work on dismantled German machine tools which had suffered damages on their transport to the Loviet Union was done in the plant.
- G. The plant was declared off-limits to German Tys in january 1948. The plant worked exclusively for the loviet Air Force and was strictly guarded by air force soldiers.
- 7. Dighty percent of the plant machinery was of German origin. It was installed in 1946/1947. The German machine tools were dismantled in the Arado, Siebel, and Argus Aircraft Plants. They were in good condition. Most of the Soviet soldiers and civilians were not familiar with the handling of the special machine tools.
- 8. No details available on the shipping of the finished products.

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- 9. The plant had not reilroad connection. The raw materials and the linished products were shipped on the spur of the Tood Kombinat.
- The metalled approach road to the plant which crossed the ares of the good kombinat was in a good condition.
- 11. Aircraft defense measures were not noticed.
- Fire extinguishers were available but there was no factory Tire brigade.
- 13. Power was supplied from without.

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a. The report presents a very good picture of the TsARB 182 Air Force Repair Shop in Pavshino.

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- b. The DF truck reproduced in Annex 2 may represent a set used for the cir traffic control service. The mentioned output of 100 kw seems to be overrated; probably an output of 100 to 1,000 watt was meant. The German radio truck had a performance of 1.5 kw. Of porticular interest is the date mentioned for the beginning of the production of turbo-jet engine test stands (October 1947). This date coincides with the assumed beginning of the systematic reequipment of the PVO units with jet aircrafts.
- (1) Layout sketch of the Central Air Force Repair 2 .nnexes: shop in Payshino
 - Direction finder antenna Seen at the Central gir Force Repair Shop.

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regend to innex.	regend	to	nnex	1
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- 1 Mechanical workshop
- 2 Forge and tinsmith's workshop
- 3 Light metal foundry
- 4 Electric workshop
- 5 Assembly hall
- 6 Offices
- 7 Administration
- 8 gm quarters
- 9 Eitchen and mous hall
- 10 Test stand for jet engines
- 11 Storage shed
- 12 Smokostack
- 13 .elding shop
- 14 Food Kombinat
- 15 Railroad station
- 16 and 17 Py Comp

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50X1 CENTRAL INTELLIGENCE AGENCY Annex 1 Layout Sketch of the Central Air Force Repair Shop in Pavshino Legend: See report 15 km **⊘**¹3 14 100 m smoke

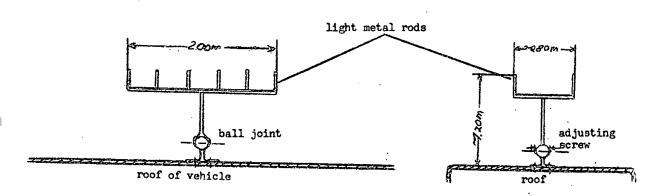
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Annex 2

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<u>Direction Finder Antenna</u> <u>Seen at the Central Air Force Repair Shop</u>



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